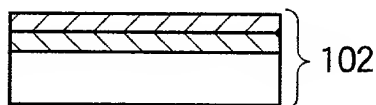


3

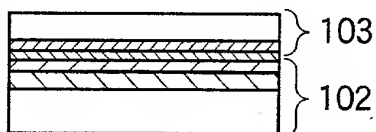
1/32

FIG.1

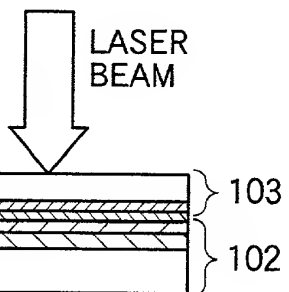
1. IMAGE RECEIVING SHEET
WOUND TO DRUM



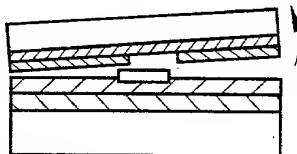
2. TRANSFER SHEET WOUND



3. LASER RECORDING
WITH K-DATA



4. PEEL OFF K-SHEET



SAME PROCEDURES
1-4 ADAPTED
TO COLORS C, M AND Y

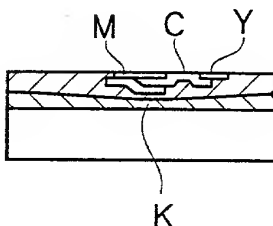


FIG.2

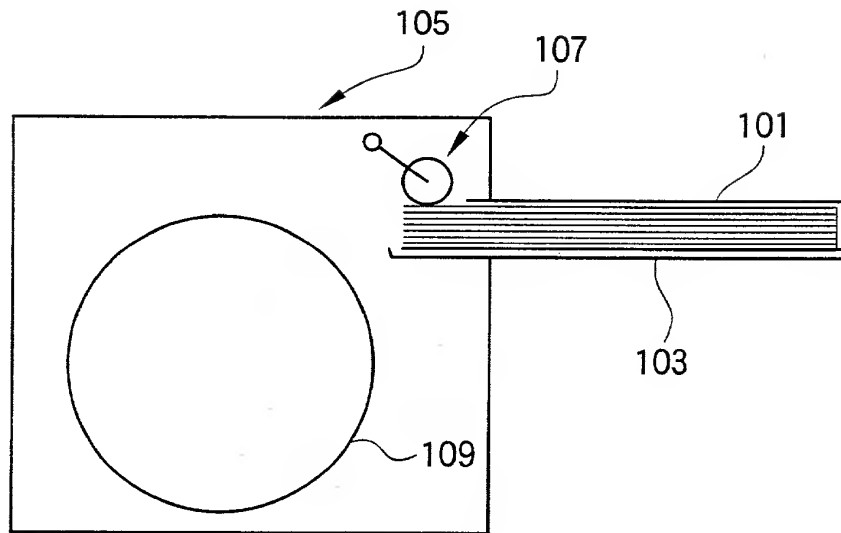


FIG.3

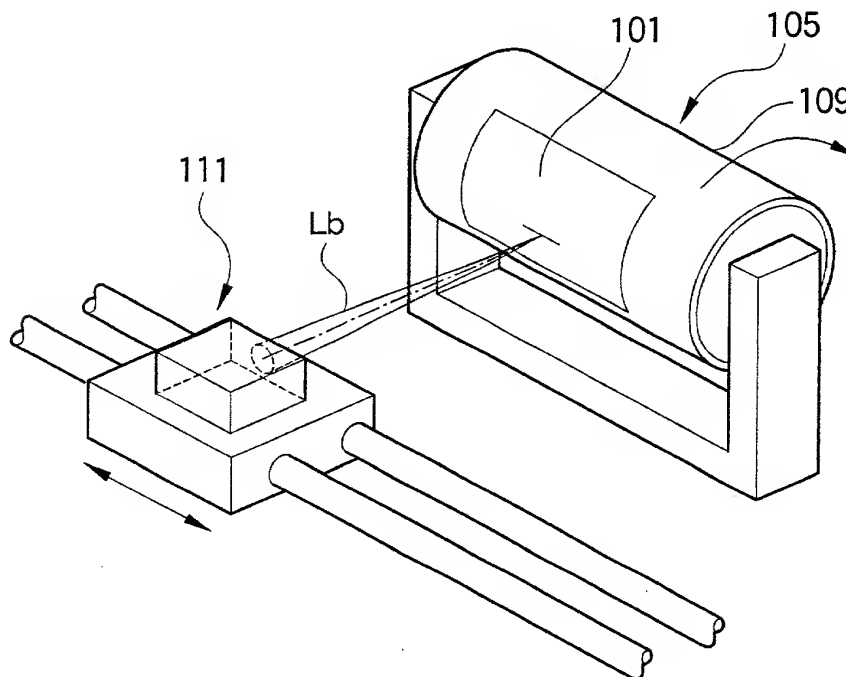


FIG.4

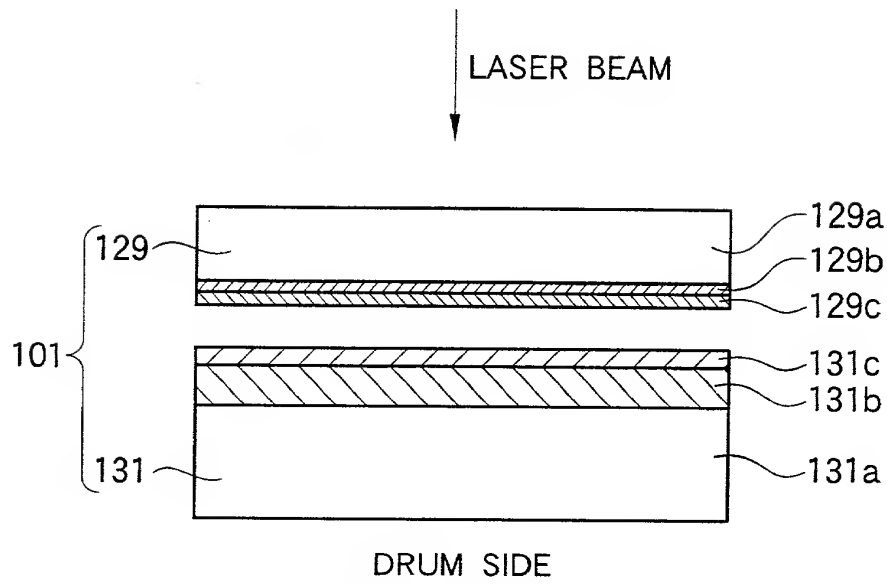


FIG.5

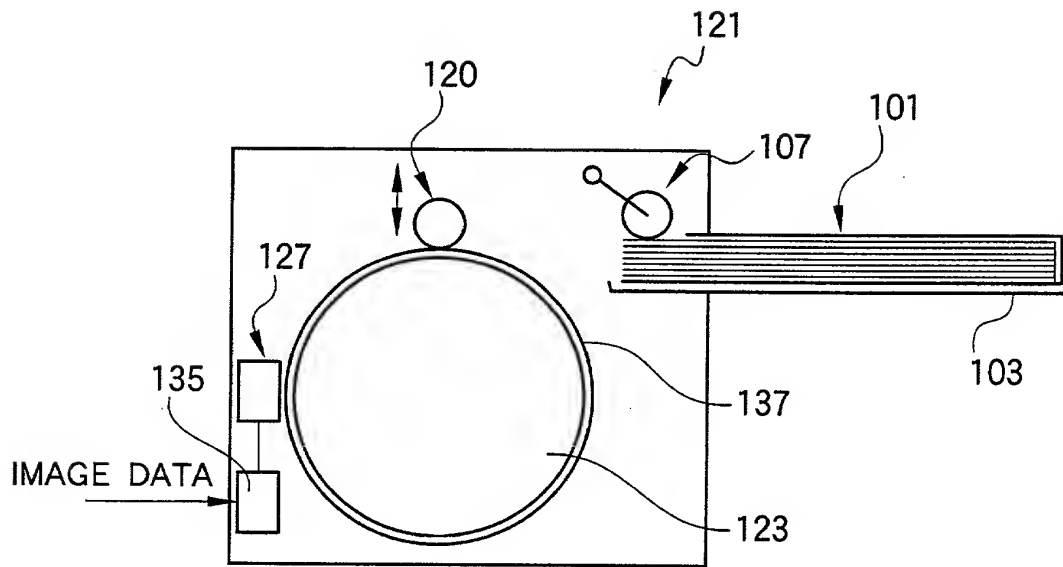
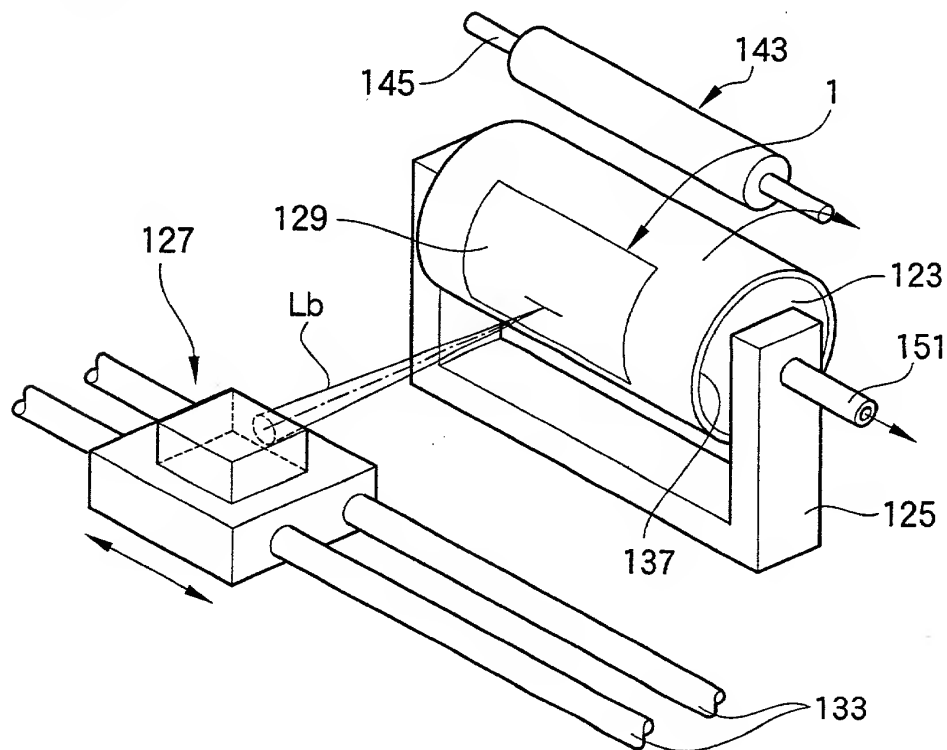


FIG.6



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FIG.7

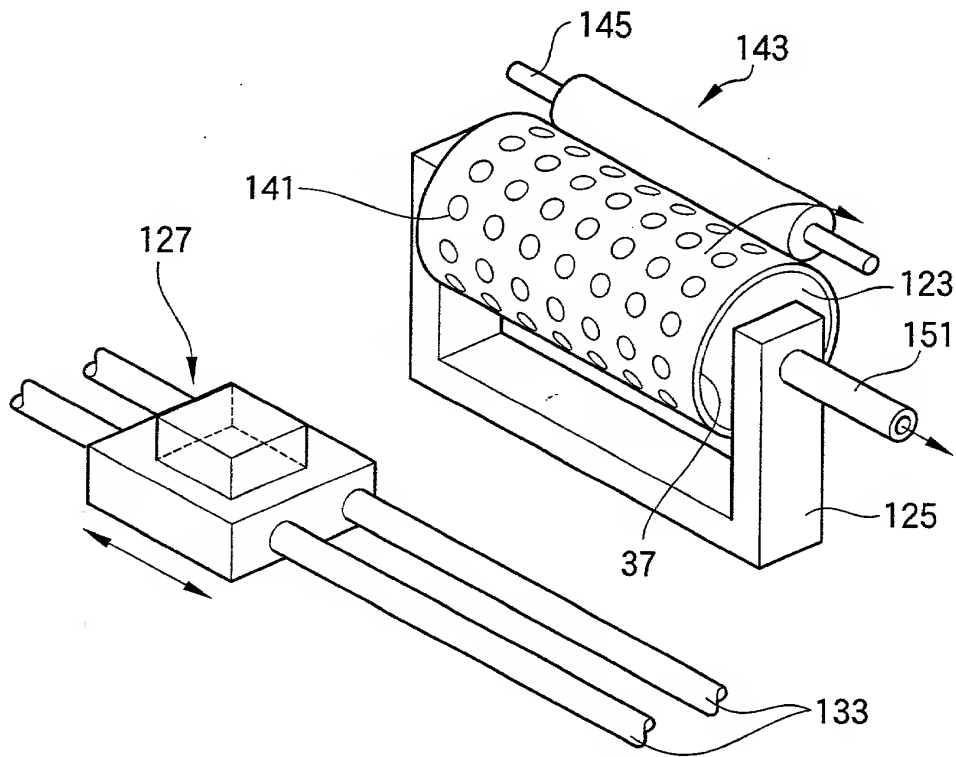
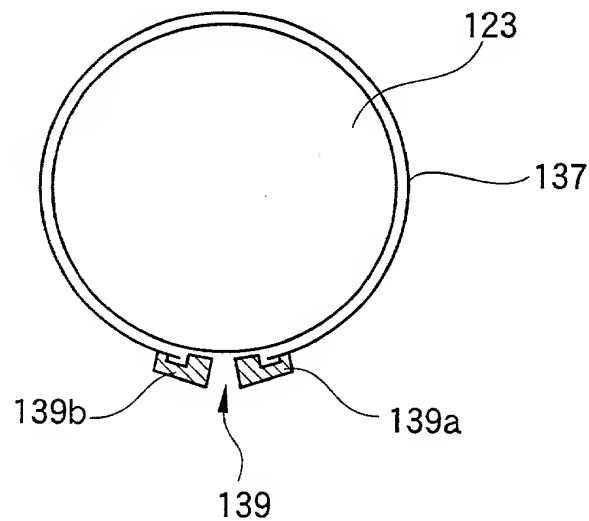


FIG.8



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FIG.9(a)

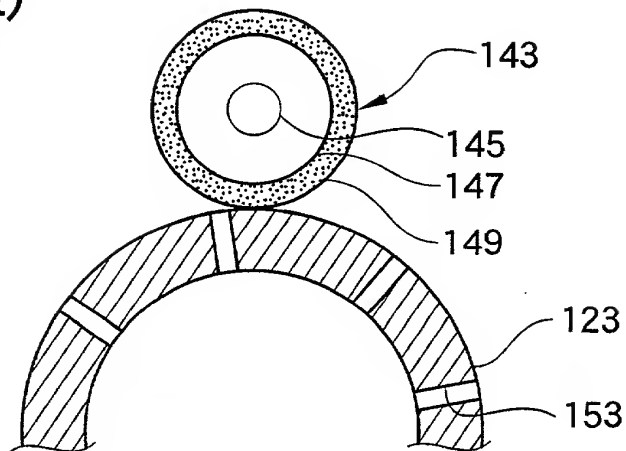


FIG.9(b)

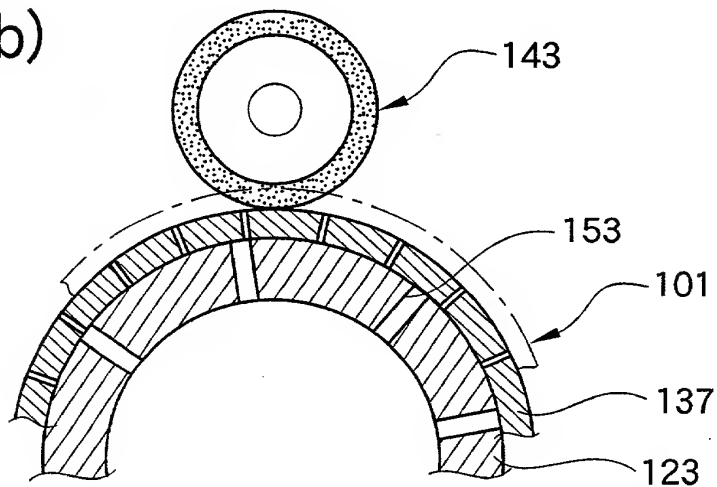
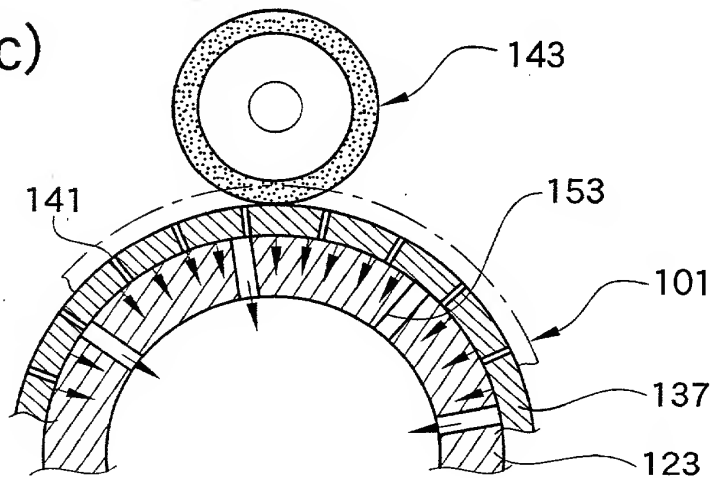


FIG.9(c)



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FIG.10

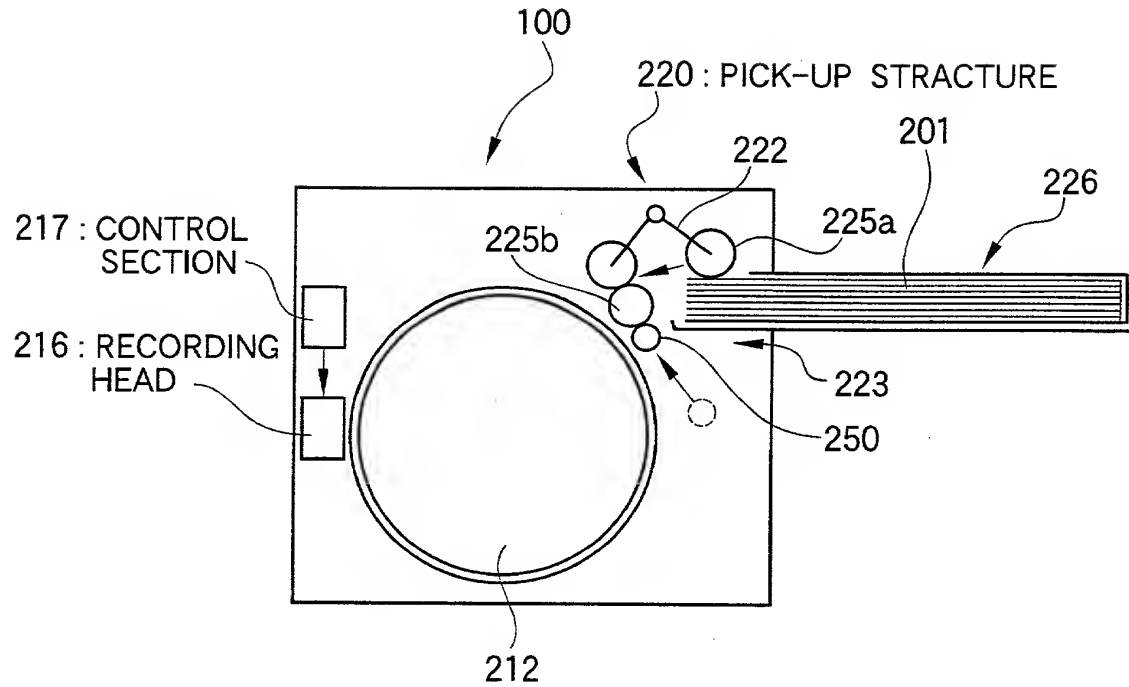
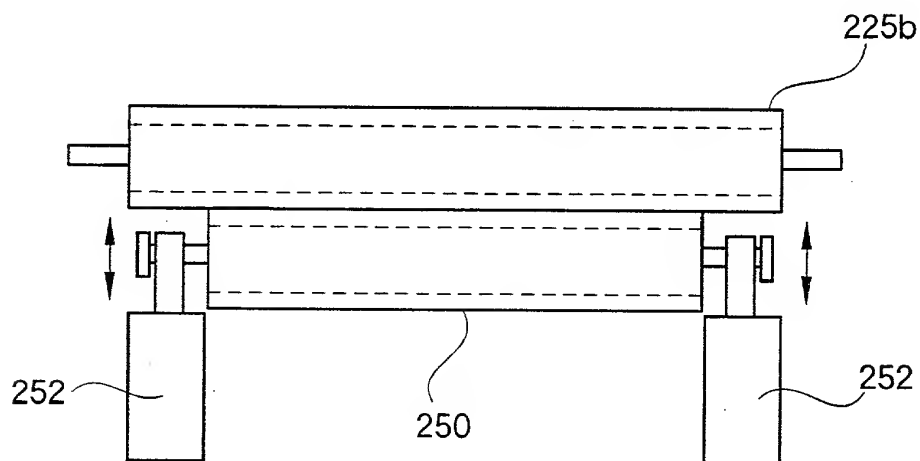


FIG.11



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FIG.12

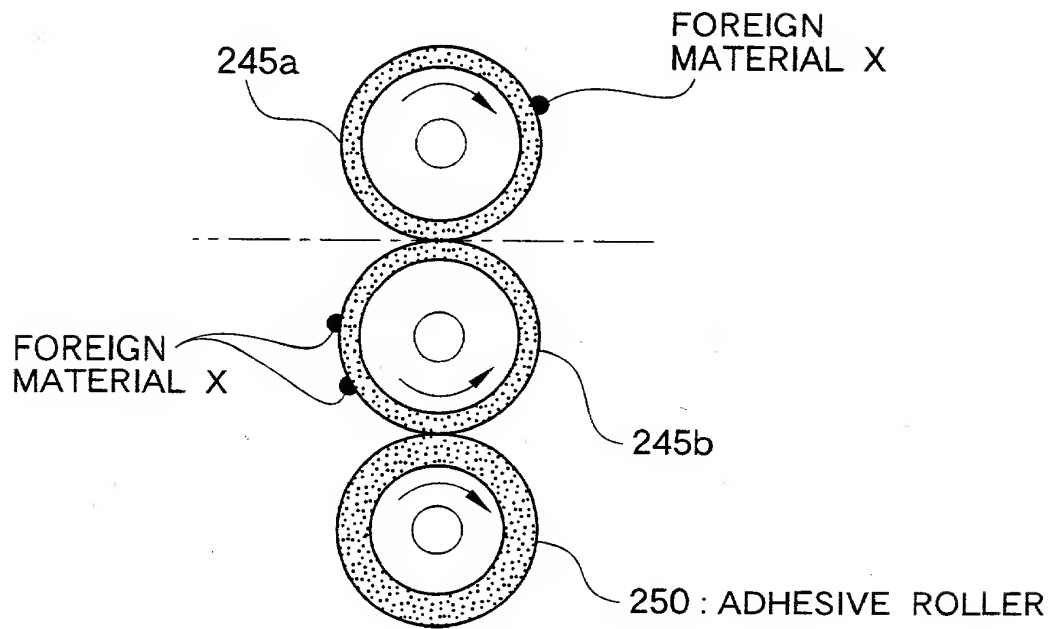


FIG.13

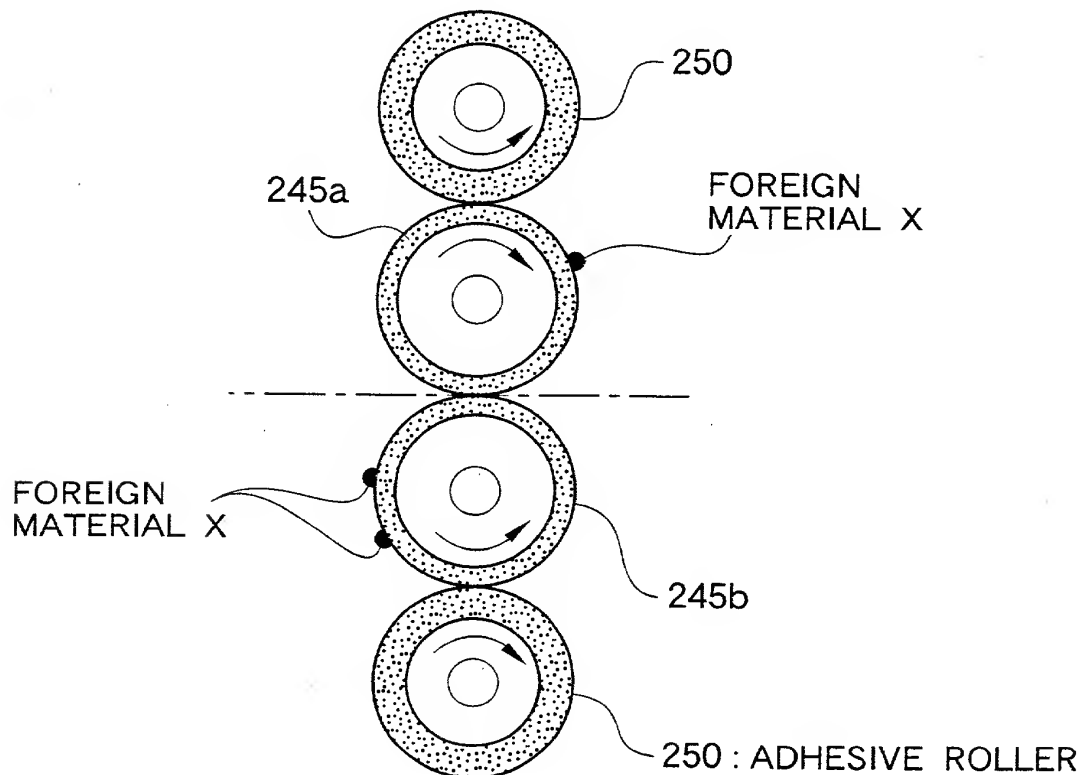
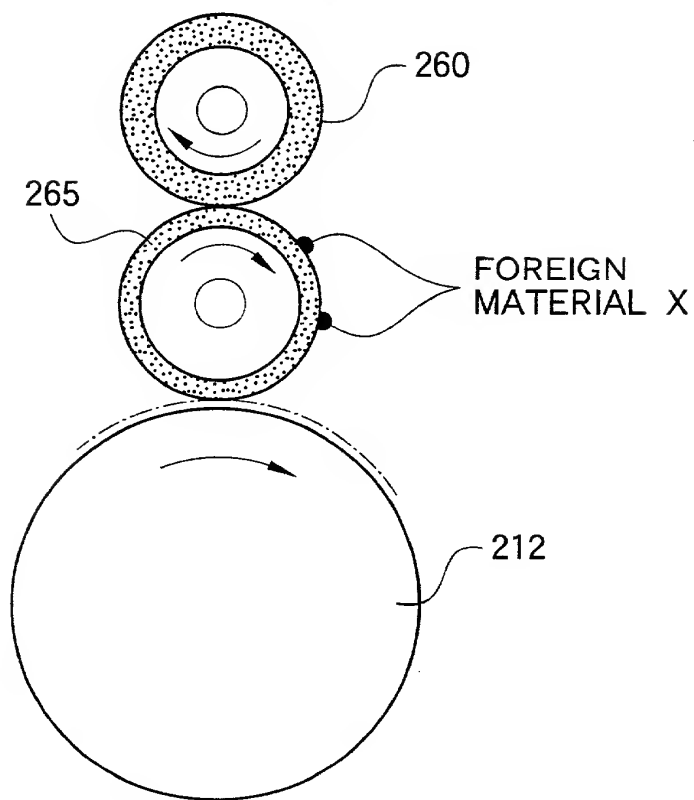
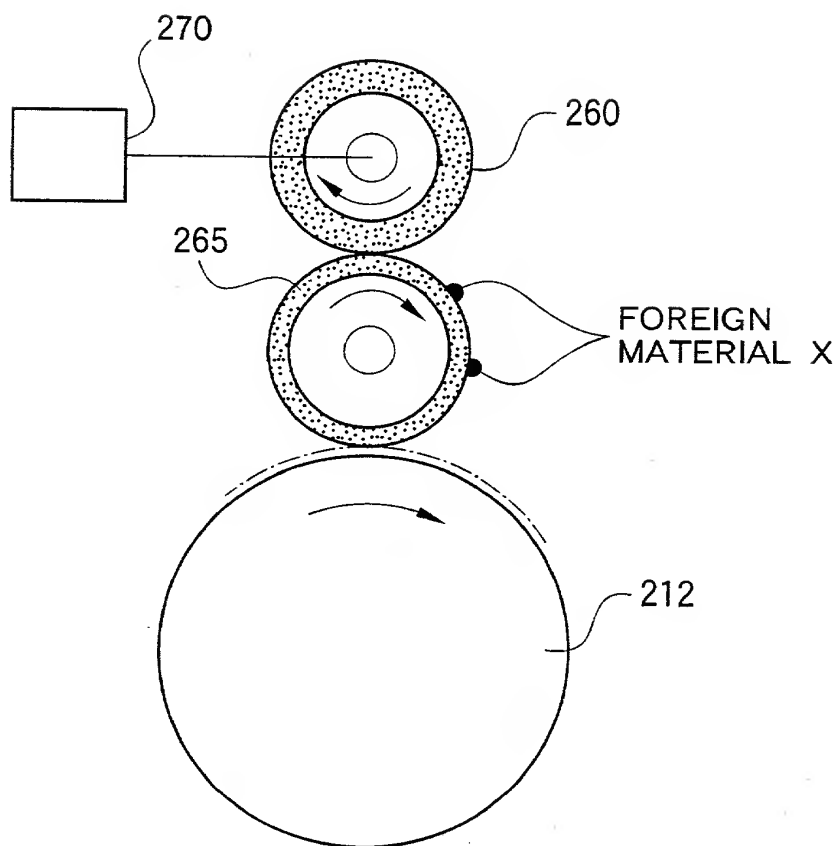


FIG.14



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FIG.15



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FIG.16(a)

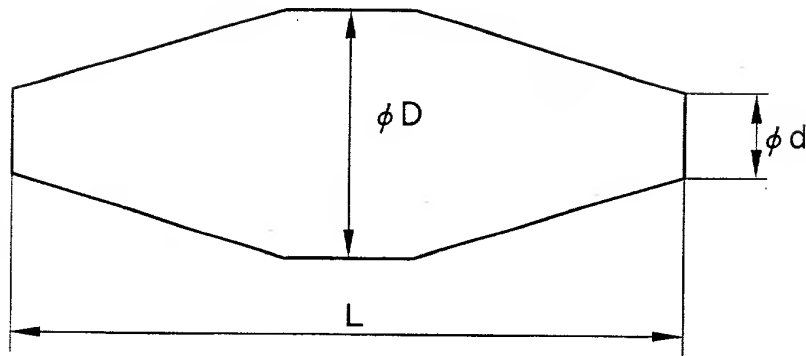
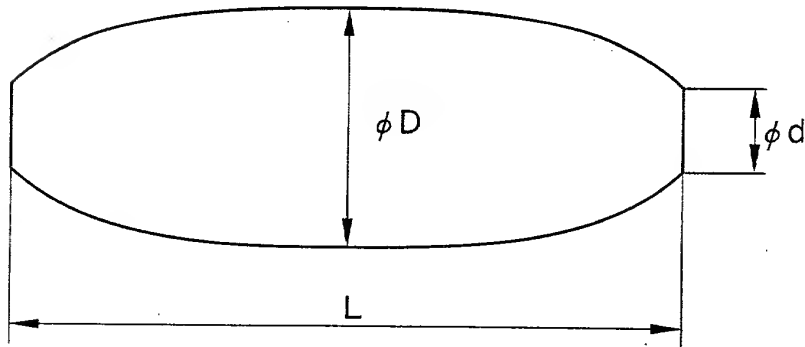


FIG.16(b)



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FIG.17

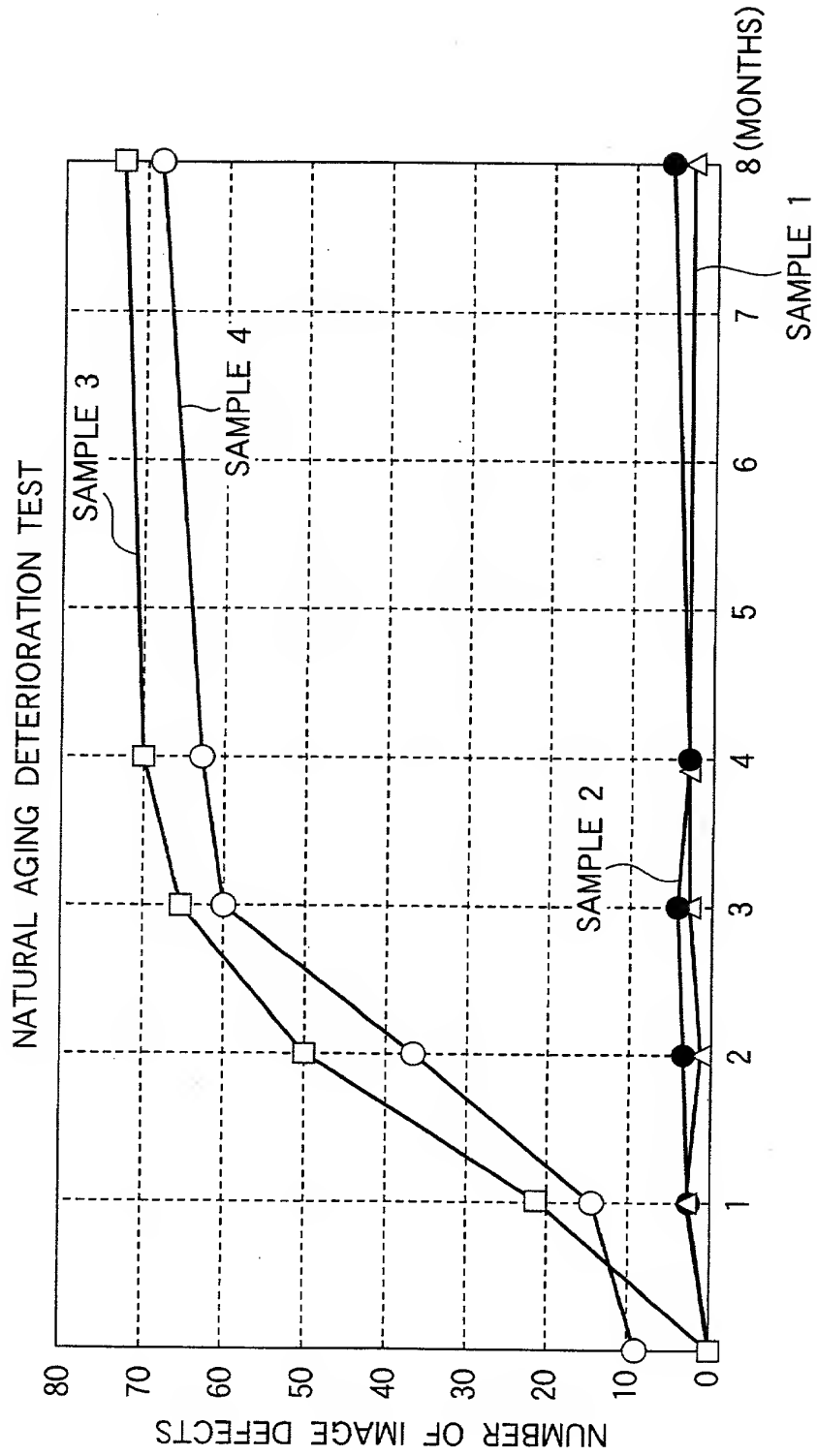


FIG.18

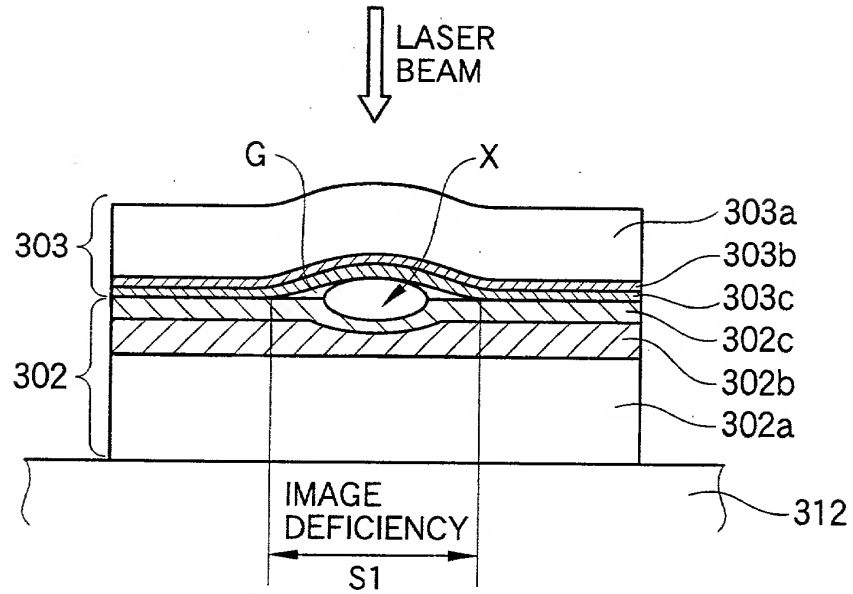


FIG.19

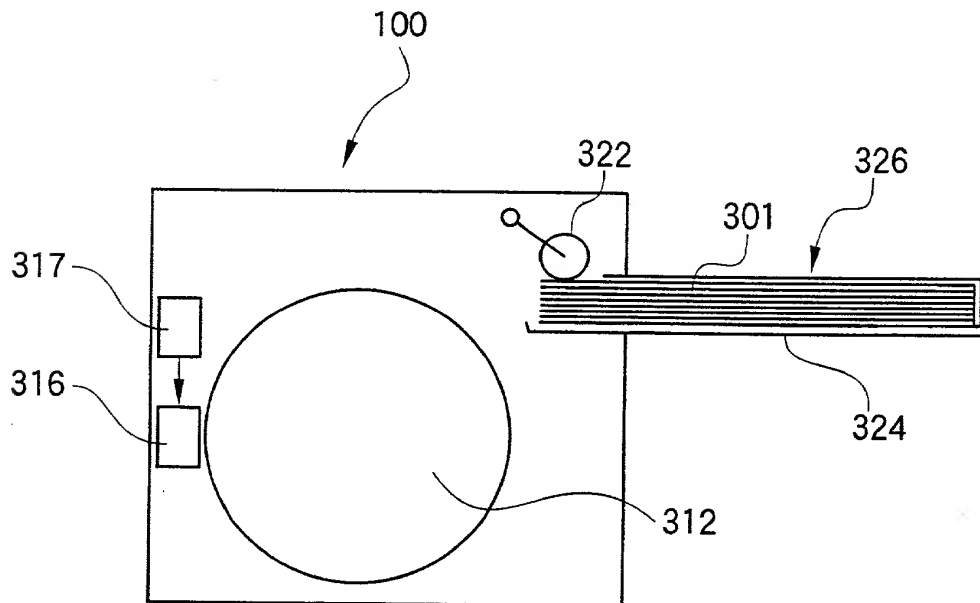
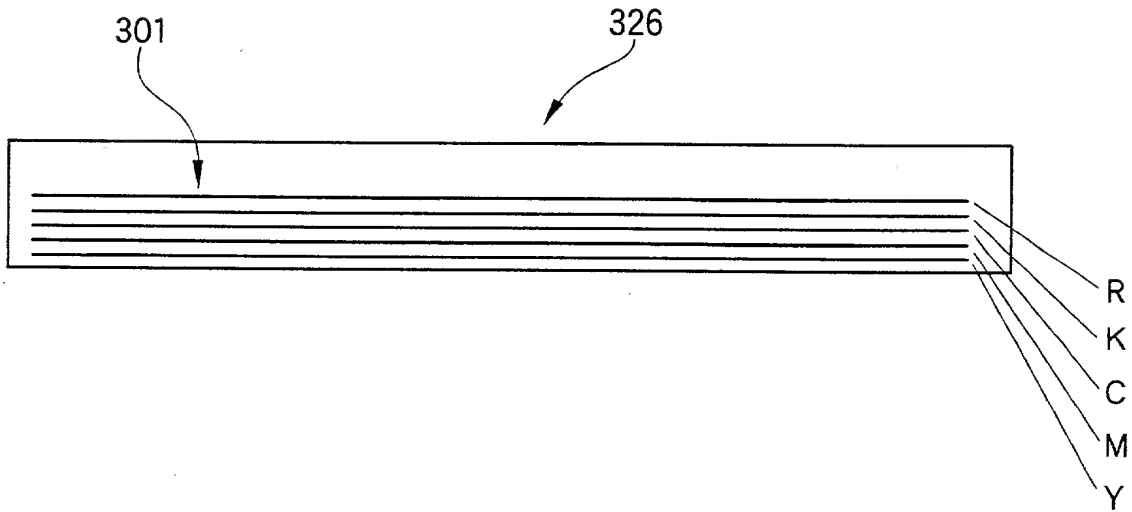


FIG.20



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FIG.21

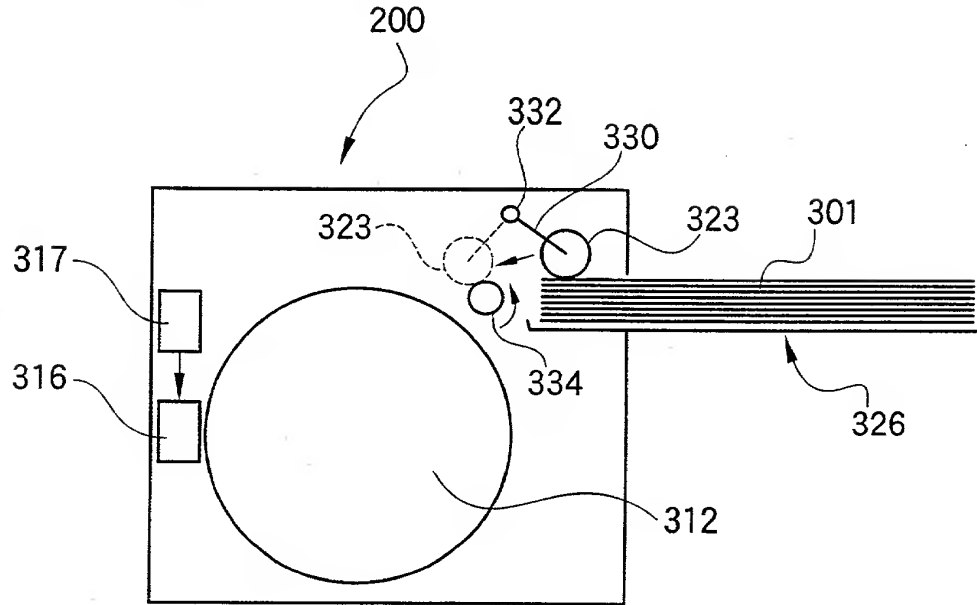


FIG.22

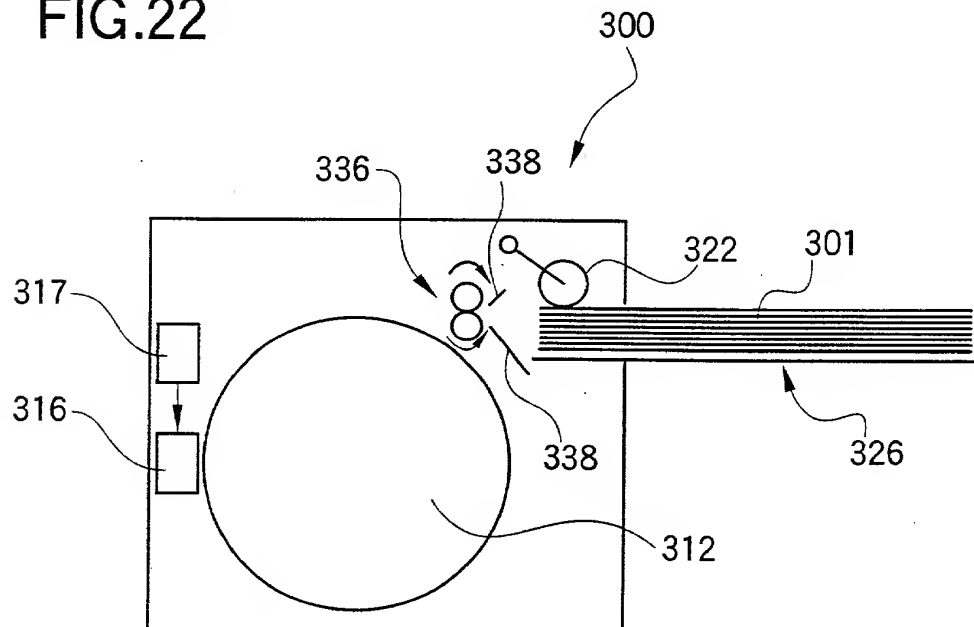


FIG.23

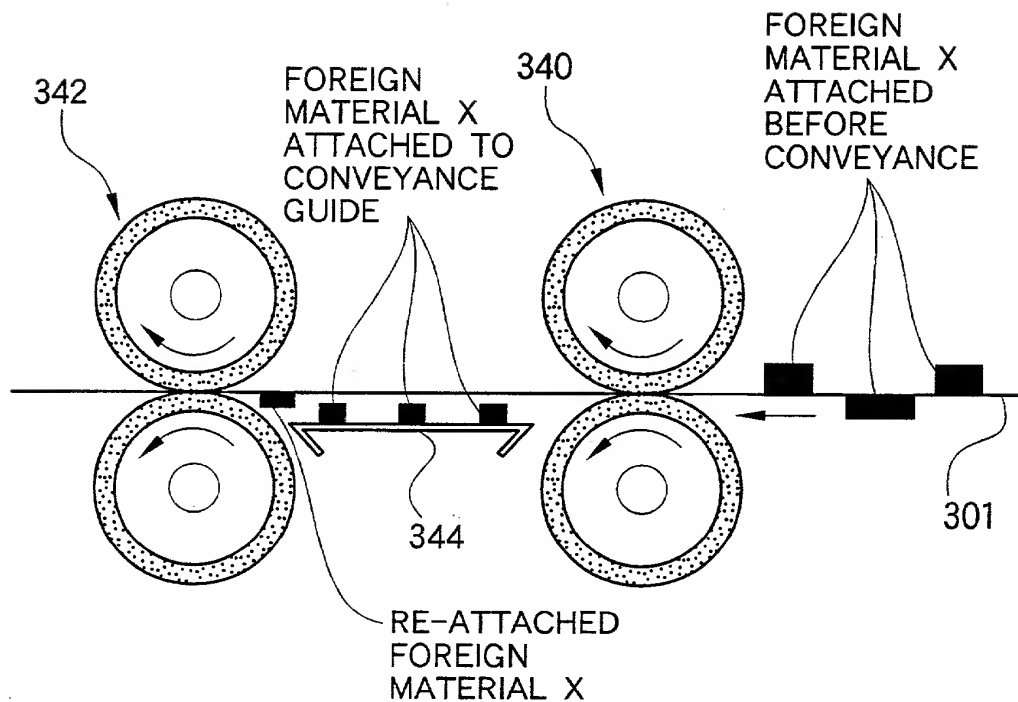
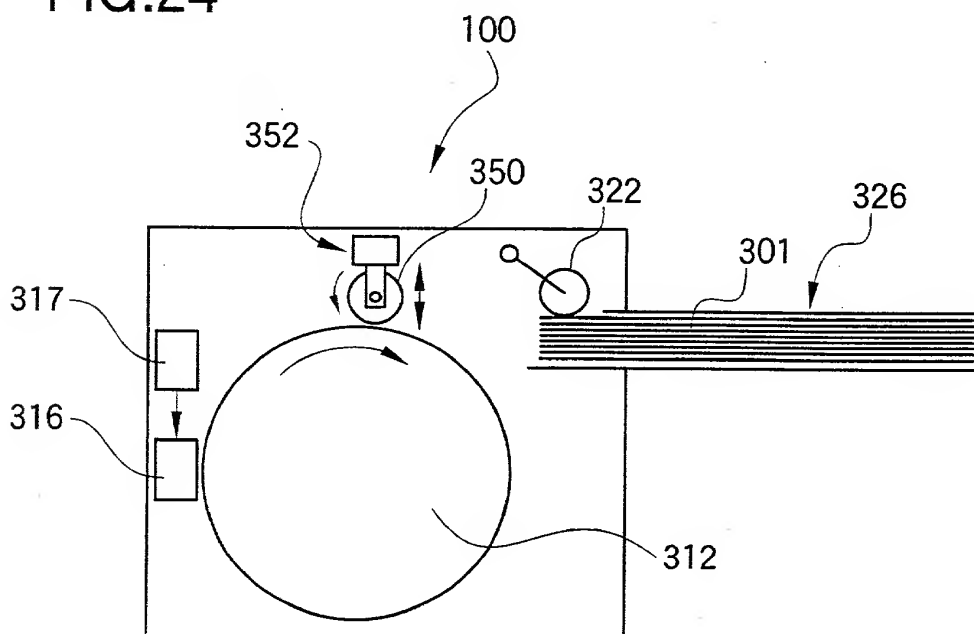


FIG.24



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FIG.25

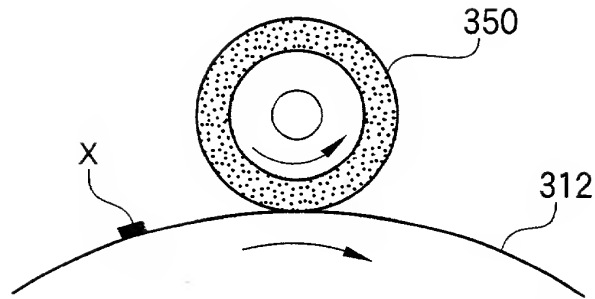


FIG.26

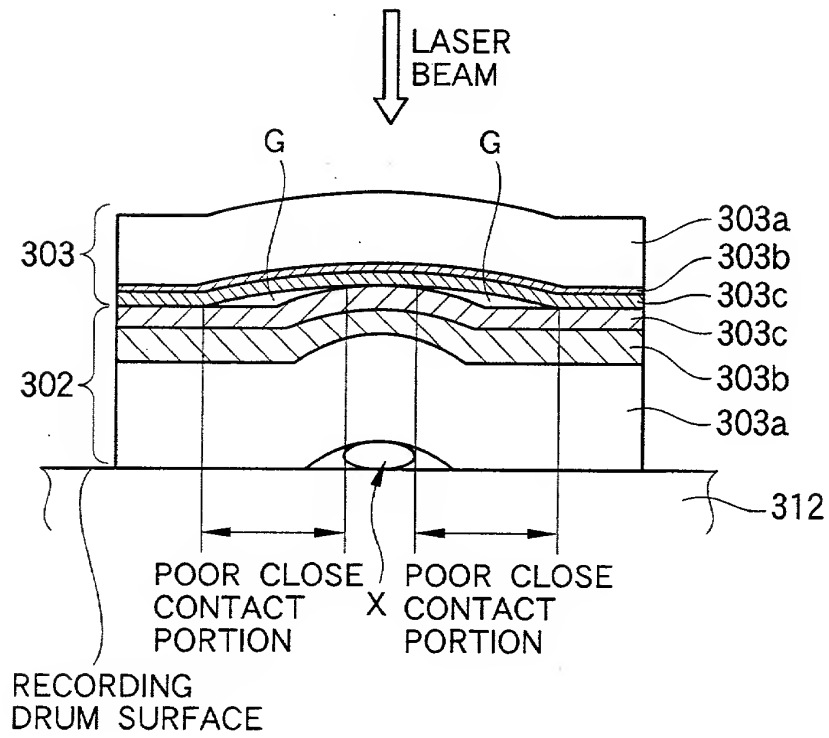


FIG.27

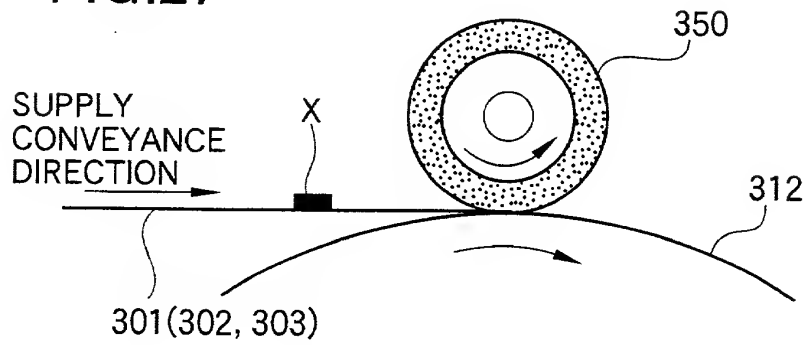


FIG.28

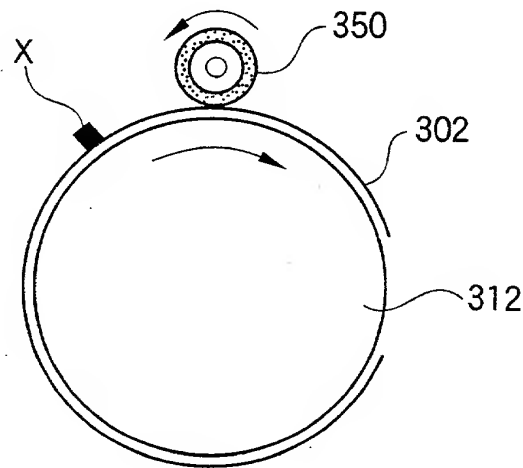


FIG.29

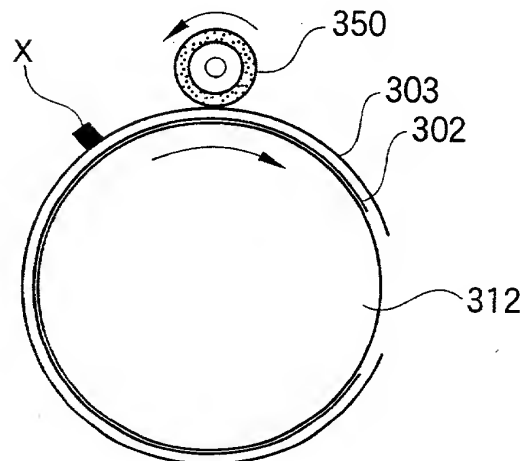


FIG.30

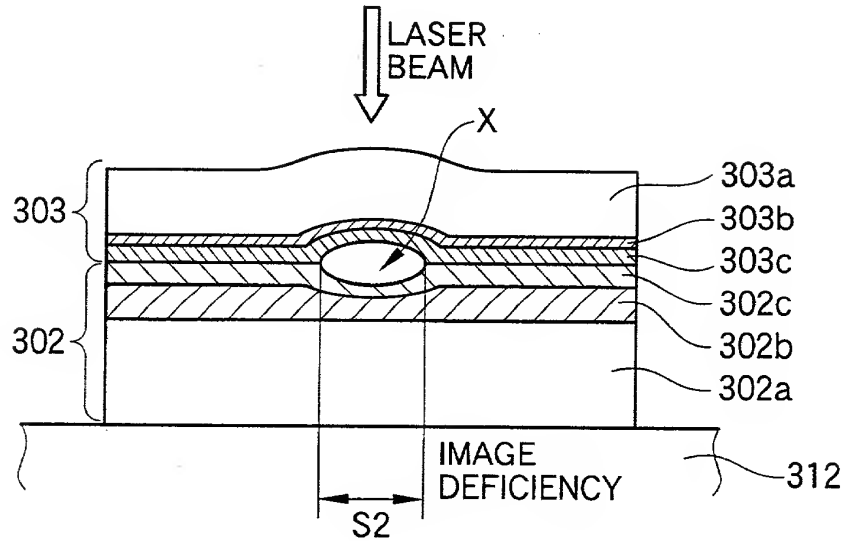
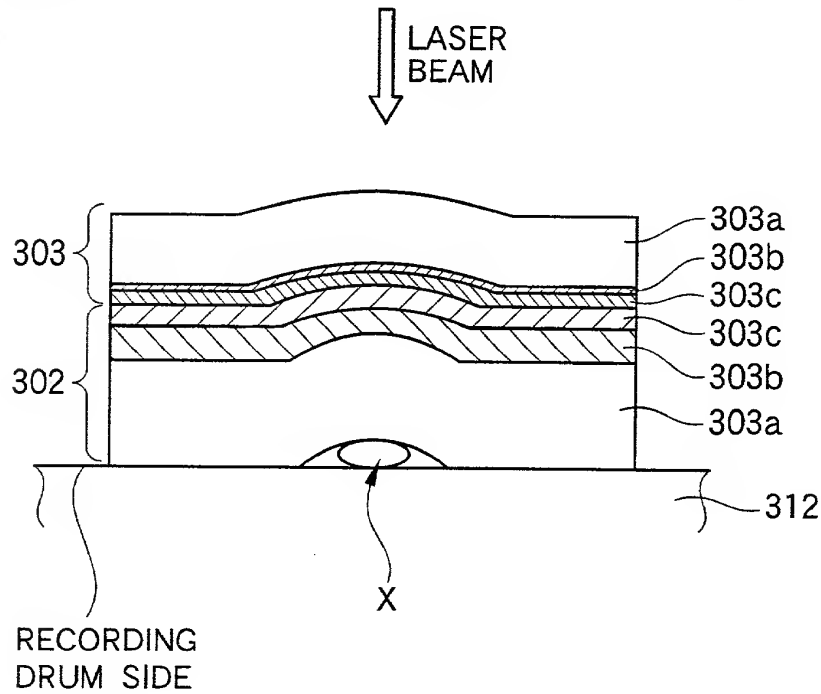


FIG.31



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FIG.32

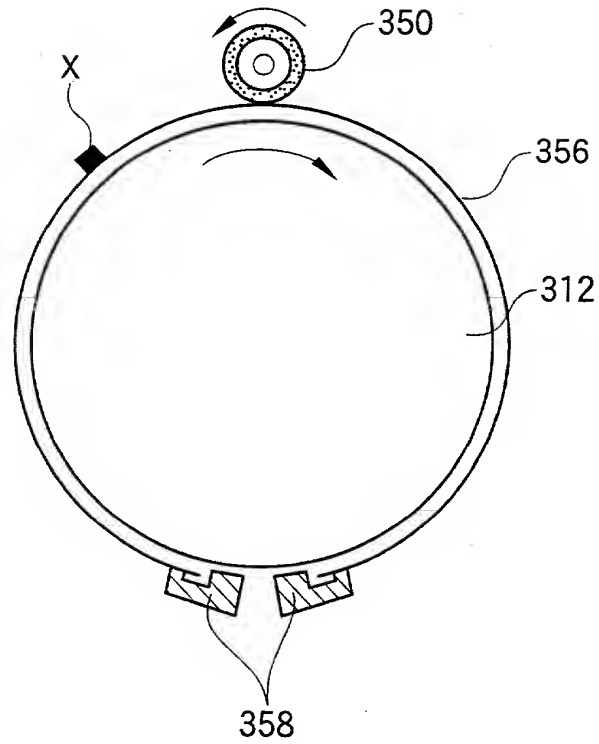
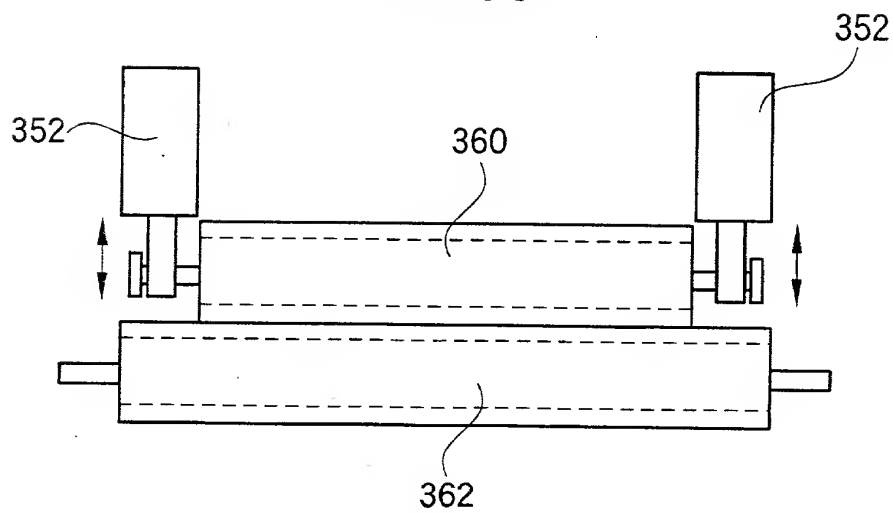


FIG.33



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FIG.34

	COMPARA-TIVE EXAMPLE 1	EXAMPLE A	EXAMPLE B	EXAMPLE C	EXAMPLE D	EXAMPLE E	COMPARA-TIVE EXAMPLE 2	EXAMPLE F	EXAMPLE G
CENTRAL PORTION DIAMETER	D	40.0	40.0	40.0	40.0	40.0	40.0	50.0	40.0
END PORTION DIAMETER	d	39.9	39.2	38.0	37.5	36.0	35.0	49.0	39.2
ROLLER LENGTH	L	500	500	500	500	500	500	500	1000
$D \cdot d$		0.1	0.8	2.0	2.5	4.0	5.0	1.0	0.8
D/d		1.003	1.020	1.053	1.067	1.111	1.143	1.020	1.020
$(D \cdot d)/L$		0.0002	0.0016	0.0040	0.0050	0.0080	0.0100	0.0020	0.0008
CENTRAL PORTION PRESSURE	NONE	ENOUGH	ENOUGH	ENOUGH	ENOUGH	ENOUGH	ENOUGH	ENOUGH	ENOUGH
END PORTION PRESSURE	ENOUGH	ENOUGH	ENOUGH	ENOUGH	ALMOST ENOUGH	ALMOST ENOUGH	NONE	ENOUGH	ENOUGH
TOTAL PERFORMANCE	X	○	○	○	△	△	X	○	○

(UNIT : mm ; HATCHING BOX : OUT OF RANGE)

FIG.35(a)

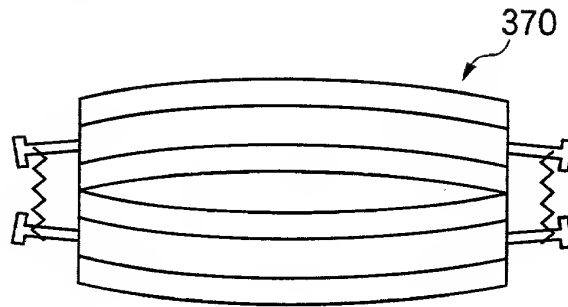


FIG.35(b)

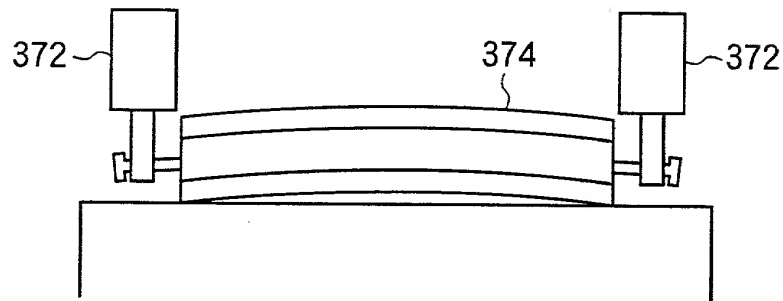


FIG.36

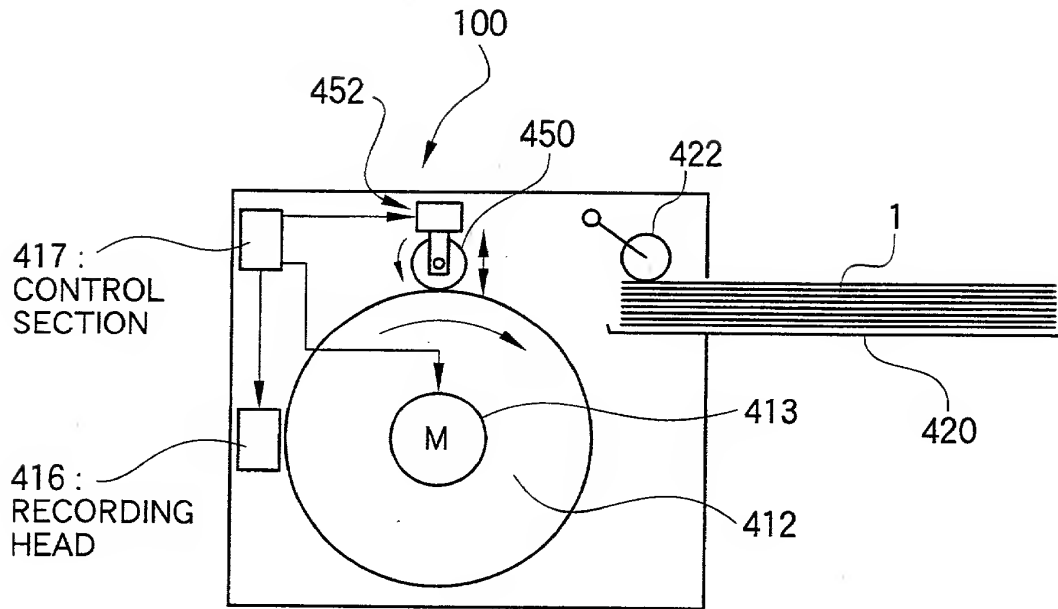
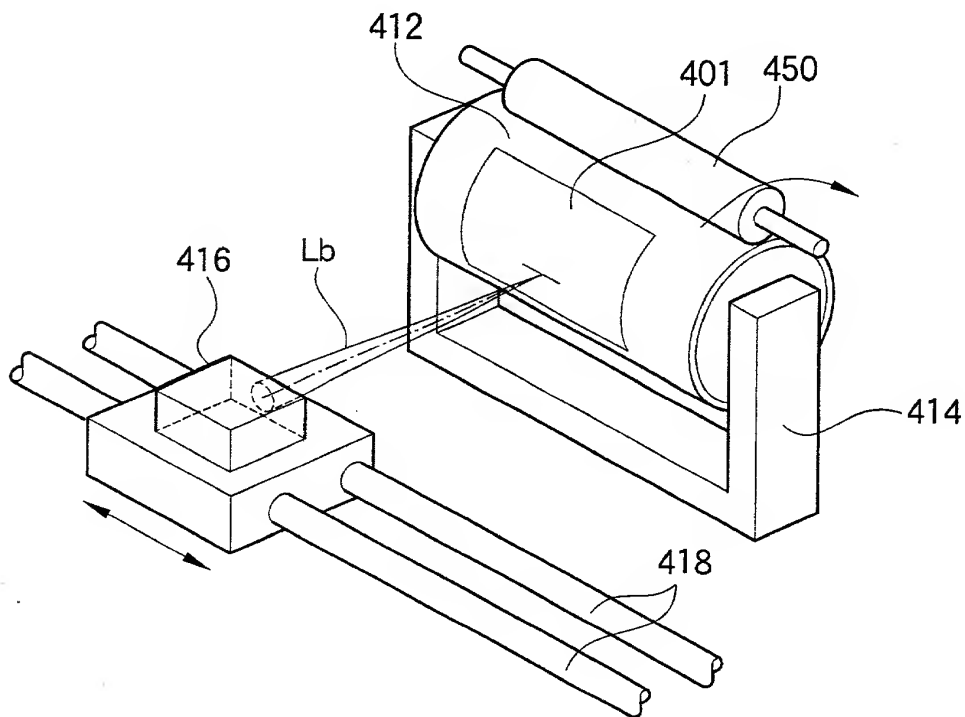


FIG.37



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FIG.38(a)

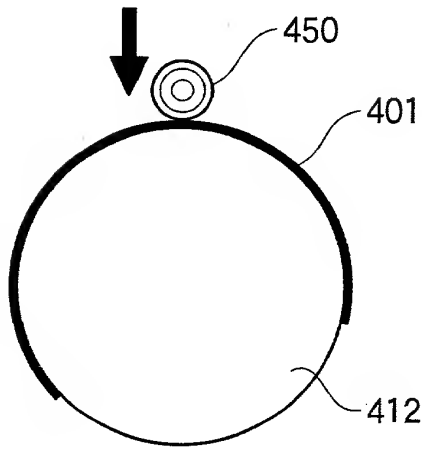


FIG.38(d)

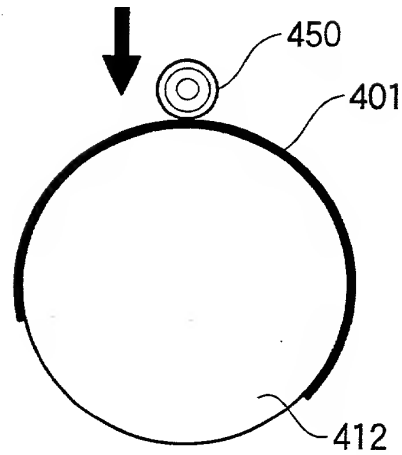


FIG.38(b)

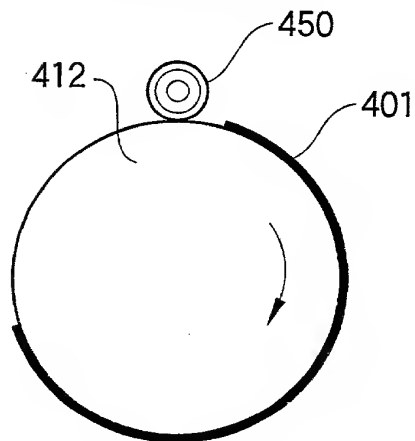


FIG.38(e)

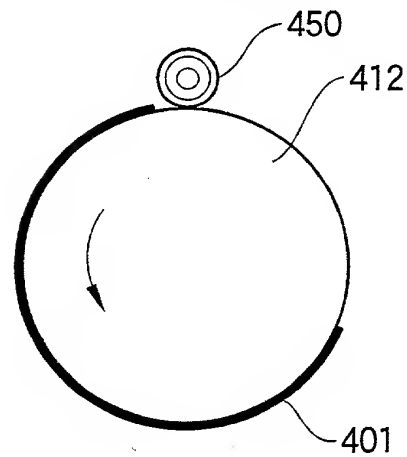


FIG.38(c)

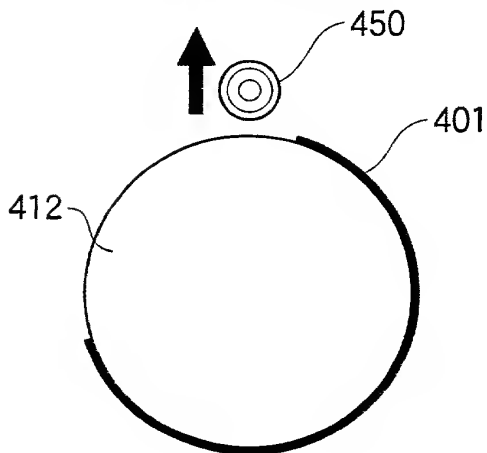
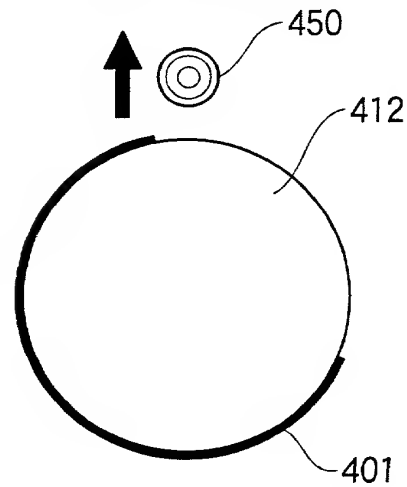


FIG.38(f)



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FIG.39(a)

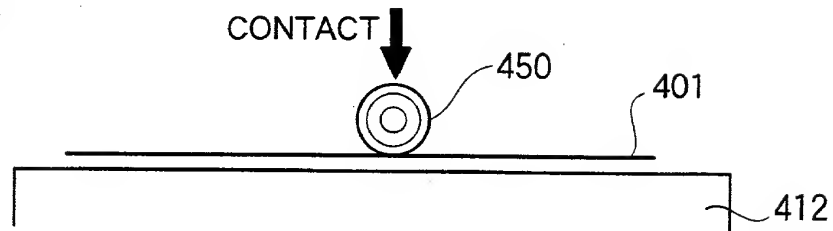


FIG.39(b)

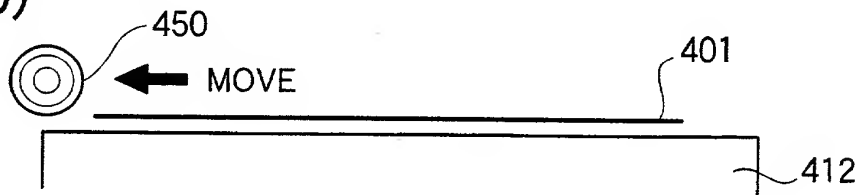


FIG.39(c)



FIG.39(d)

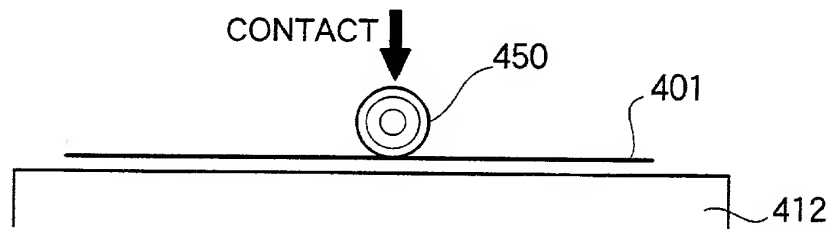


FIG.39(e)

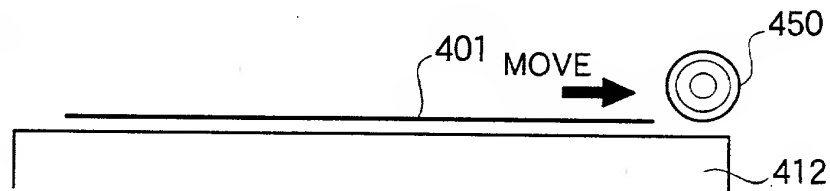
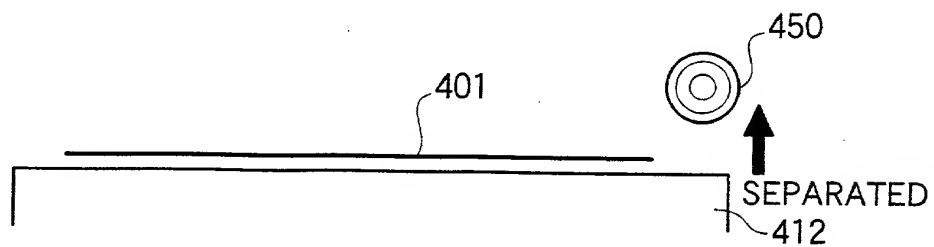


FIG.39(f)



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FIG.40

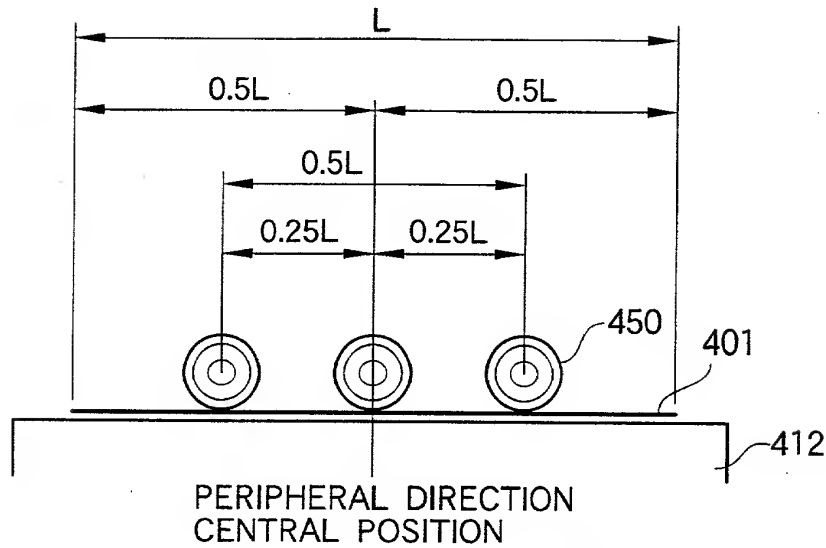


FIG.41

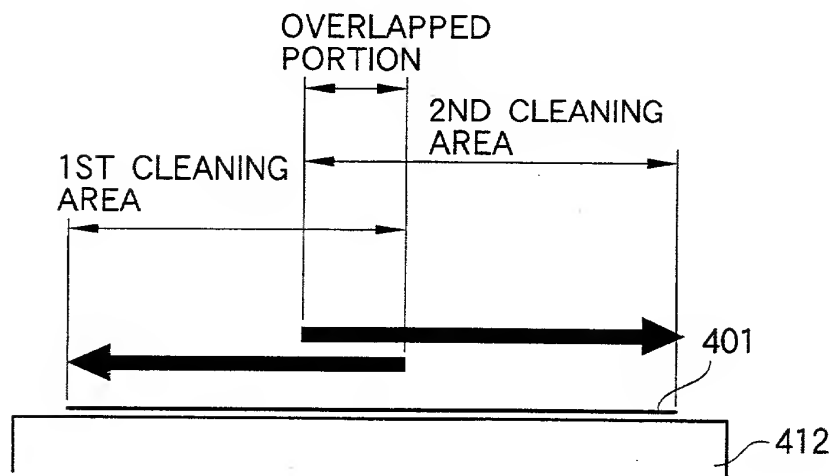
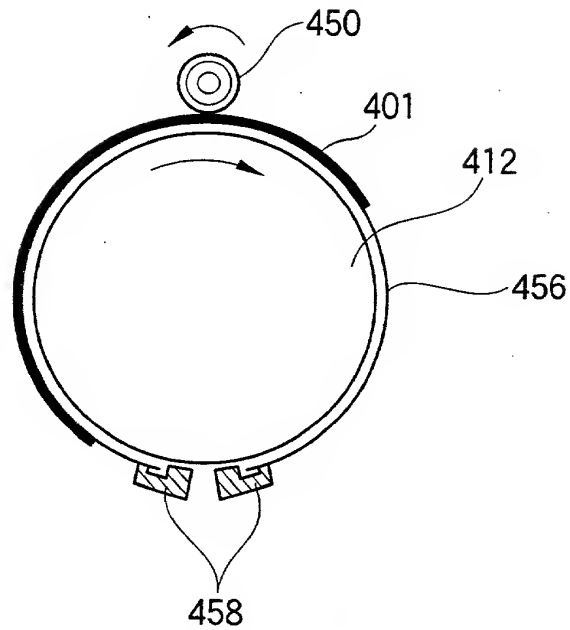


FIG.42



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FIG.43(a)

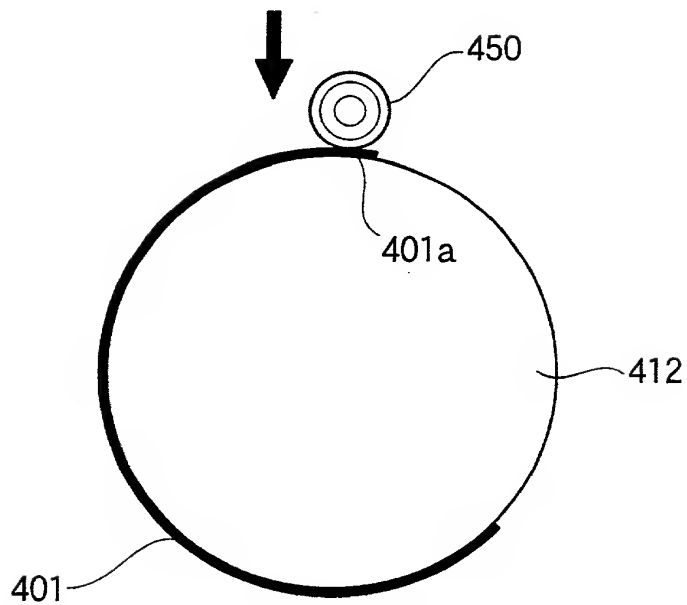


FIG.43(b)

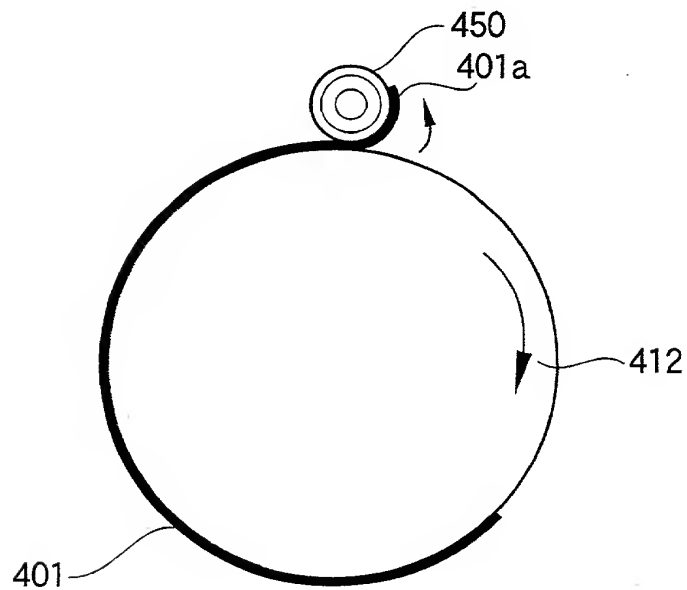
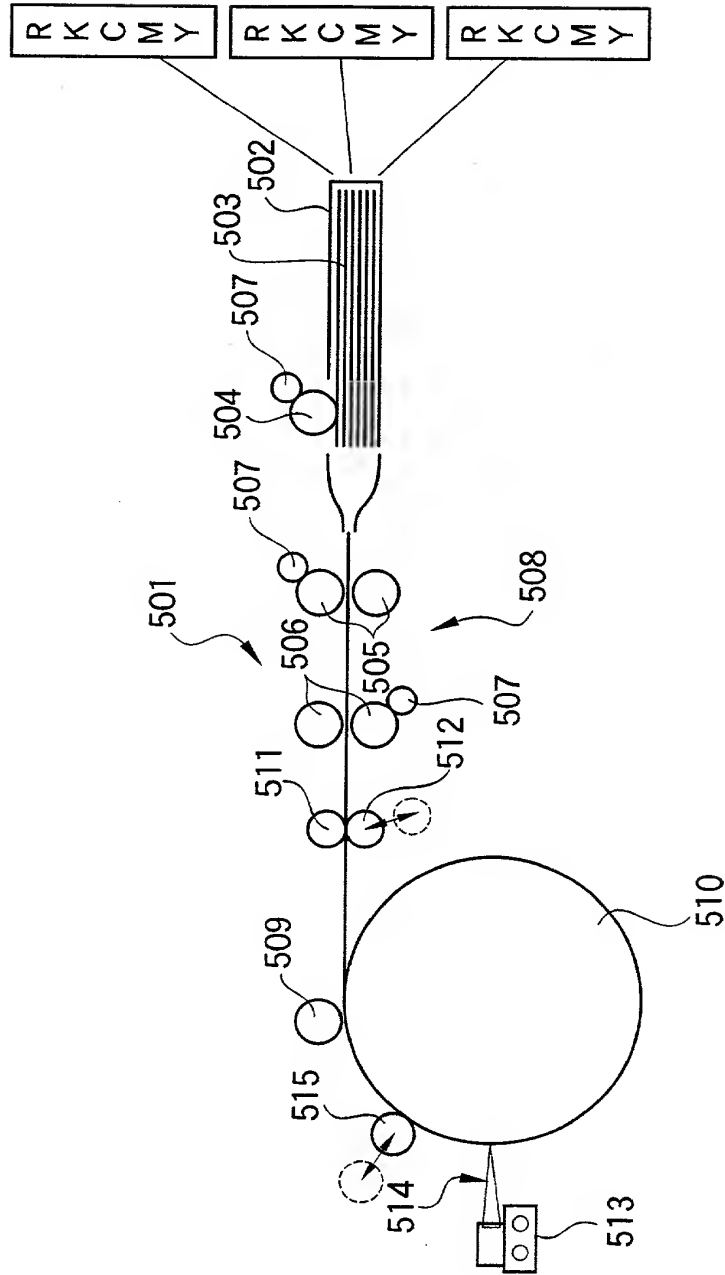


FIG.44



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FIG.45(a)

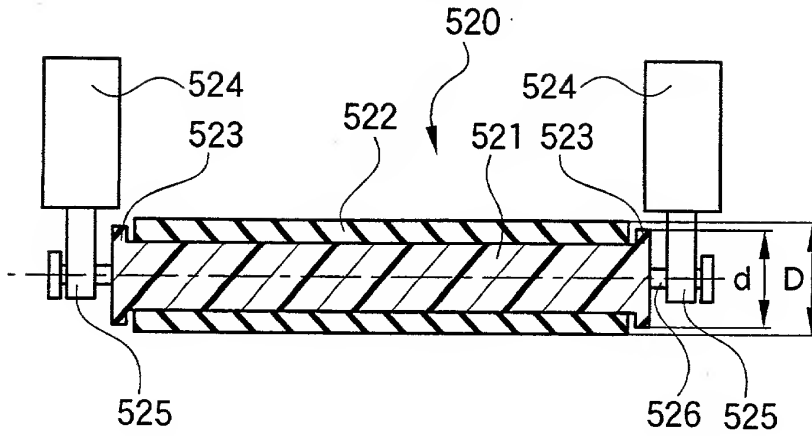


FIG.45(b)

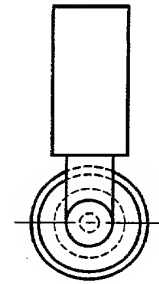


FIG.46(a)

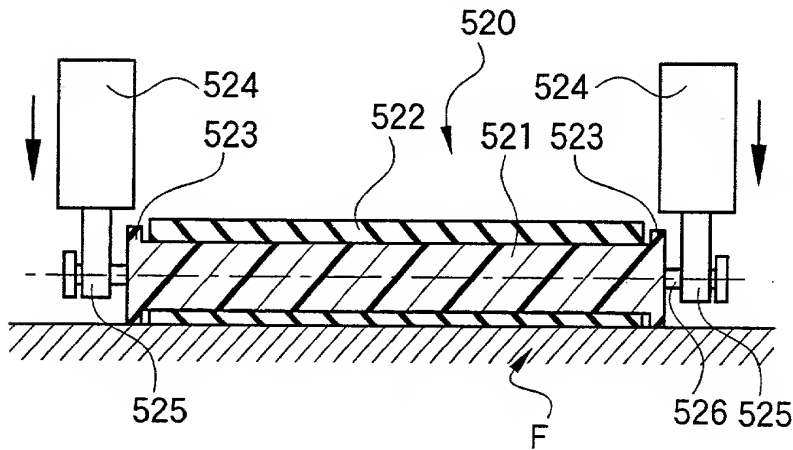


FIG.46(b)

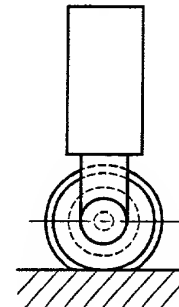
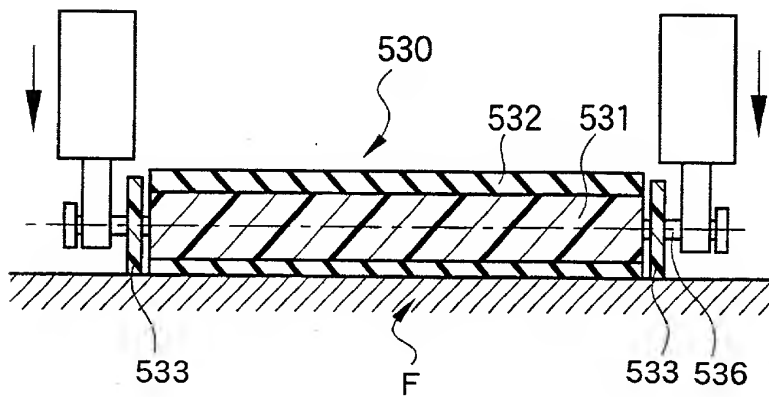


FIG.47



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FIG.48(a)

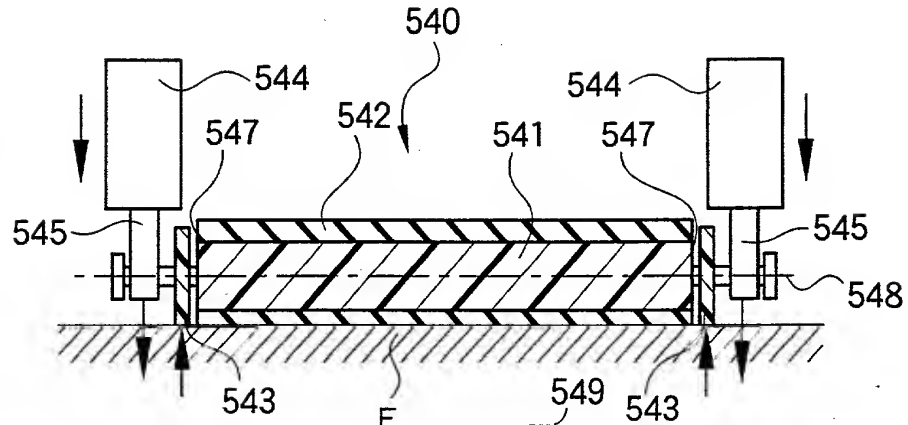


FIG.48(b)

FLEXURE DIRECTION

FIG.49(a)

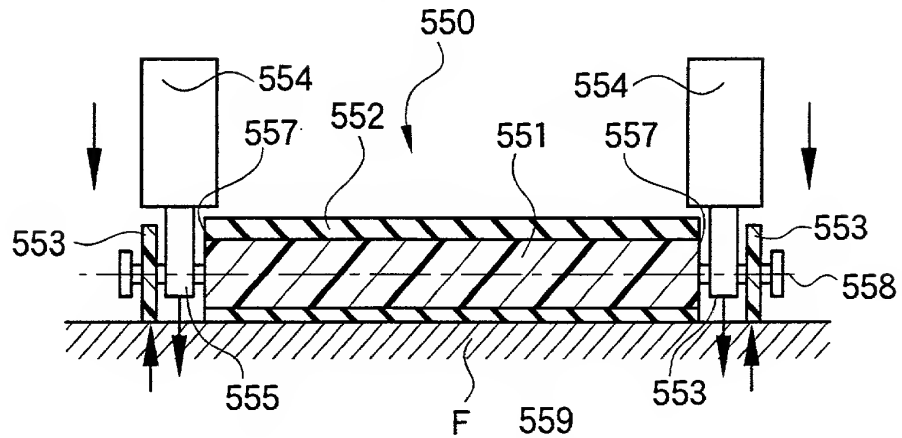


FIG.49(b)

FLEXURE DIRECTION

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FIG.50

